



GENERAL DESCRIPTION

- Presstick 346HV is a special high viscosity adhesive based on PU dispersion.
- Excellent for the adhesion of PVC, PP, PET, ABS foils onto MDF using membrane press application.
- Presstick 346HV has a very high initial tack.
- Can be used as 2K with the addition of 3-7% Isocyanat hardener (Presstick Hardener 100).
- High heat resistance.

APPLICATION

- The adhesive should be sprayed, by a spraying gun with a nozzle diameter of 1-2 mm.
- It is recommended to apply 2 layers on the edges.
- Adhesive must be fully dried after spraying and before activation.
- Adhesive should be filtered and mixed properly before use.

TECHNICAL DETAILS

Solid Content	42 ± 1 %
Viscosity at 23°C (Brookfield RVT 20 rpm/spindle 2)	1,500 cps (±200)
Density (g/cm³)	1.05 (± 0.01)
pH	Approx. 7
Coverage	60-120 gr/m²
Form	white liquid
Min. Film Forming Temperature	7°C
Min. Activation Temperature	60°C
Storage Stability	8 months from shipment day if stored at 23°C in the original sealed containers. Temperature above 30°C must be avoided. The product is sensitive to frost and should not be kept at temperatures lower than 5°C.
Packing	18/20k" g buckets, 20/22 k" g jerrycans, 1,100 k" g IBC.

This information presented here is based on the best data available and is believed to be correct. However nothing stated in this bulletin is to be taken as a warranty, expressed or implied regarding the accuracy of the information or the use of the product.

WWW.PRESSTICKADHESIVE.COM

PRESSTICK
ADVANCED PU DISPERSION FORMULA

BY

Polystick
Quality you can stick to

POLYSTICK LTD. / 12 A EHUD KINAMON ST.
BAT YAM 5959220 ISRAEL / TEL. 972-3-5515560
FAX. 972-3-5515564 / OFFICE@POLYSTICK.COM

